Serial No.: 10/037,348

Art Unit: 1754

Amendments to the Claims:

This listing of claims will replace all prior versions and listings of claims in the application.

Listing of Claims:

- 14. (currently amended) A method of purifying calcium sulfate (CaSO₄), particularly enabling CaSO₄ to be separated from other materials, said method comprising the steps:

 (a) providing a low-grade source of calcium sulfate to be purified;
- (b) contacting the <u>low-grade source of</u> calcium sulfate-and other materials with an aqueous medium at neutral or alkaline pH, and an acid-soluble chemical chelating reagent suitable for chelating calcium, thereby forming an aqueous chelate solution; and (<u>bc</u>) recovering <u>purified</u> calcium sulfate by lowering the pH of said chelate solution <u>to less than 4.0</u> with a mineral acid, whereby calcium sulfate is selectively precipitated from said solution.
- 15. (previously presented) A method according to claim 14, further comprising the step of separating the aqueous chelate solution from any insoluble material by a mechanical treatment.
- 16. (previously presented) A method according to claim 15, wherein said mechanical treatment comprises centrifugation.
- 17. (previously presented) A method according to claim 15, wherein said mechanical treatment comprises filtration.
- 18. (previously presented) A method according to claim 15, wherein the separated aqueous chelate solution is titrated back to a pH above about pH 4 and recycled for use in a further round of CaSO₄ extraction.
- 19. (previously presented) A method according to claim 14, wherein the calcium chelating agents are polydentate molecules that are modified, by addition or substitution, with a solubilizing functional group to improve water solubility thereof.

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20. (previously presented) A method according to claim 19, wherein the solubilizing group enables the chelating agent to remain soluble below pH 4.

- 21. (previously presented) A method according to claim 19, wherein the solubilizing functional group is a quaternary ammonium group.
- 22. (previously presented) A method according to claim 14, wherein the chelating agents are selected from the group consisting of 4-(carboxymethyl)-2-(trimethylamino)pentane-1,5-dicarboxylic acid; 2-(carboxymethyl)-2-(trimethylamino)butane-1,4-dicarboxylic acid; 2-(carboxymethyl)-3-(trimethylamino)-butane-1,4-dicarboxylic acid; and sodium salts of any one of the aforesaid dicarboxylic acids.
- 23. (previously presented) A method according to claim 14, wherein the chelating agent chelating functionality is selected from the group consisting of sulfonic acid and carboxylic acid functionalities.